

# **Understand the Input Data Prior to Ambient Impact Modeling**

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# Current Practices in Input Data Selection

- Permit Limits
- AP-42 Emission Factors
- Source Measurement/Monitoring

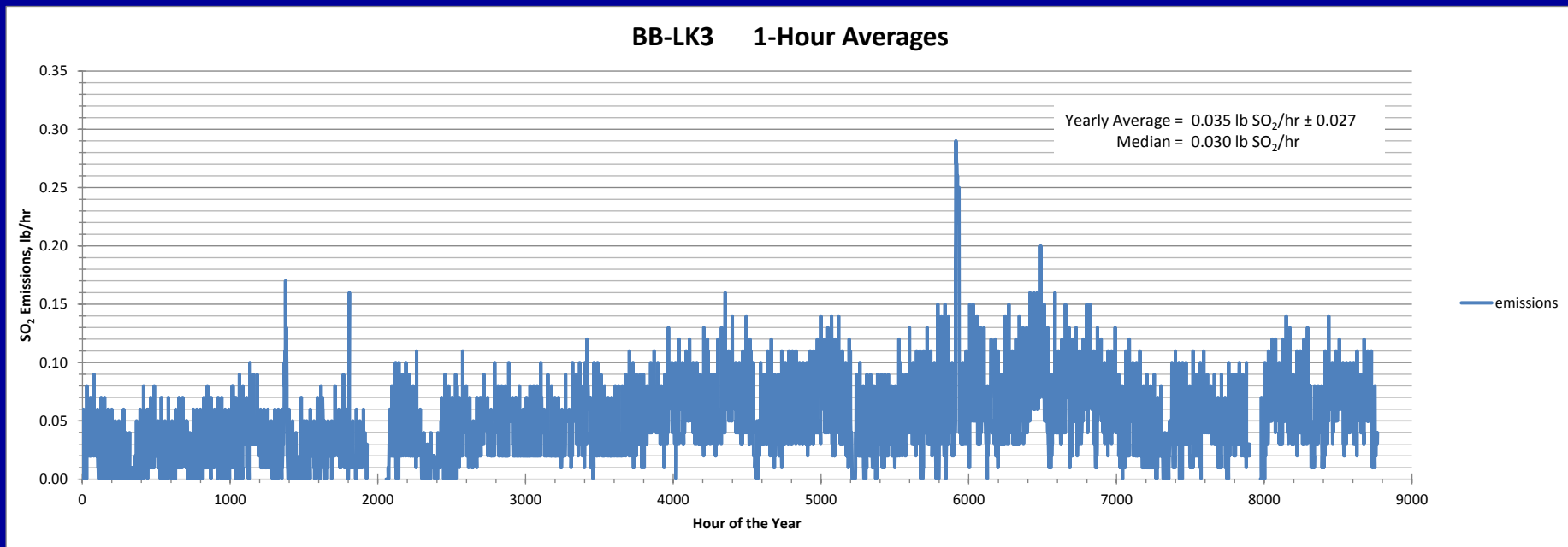
# Three Questions Relative to Ambient Impact Modeling

1. Are permit limits appropriate representation of source emissions?
2. Do AP-42 emission factors/methods represent actual emissions?
3. Do EPA test methods always correctly measure the pollutants of interest?

# Question No. 1

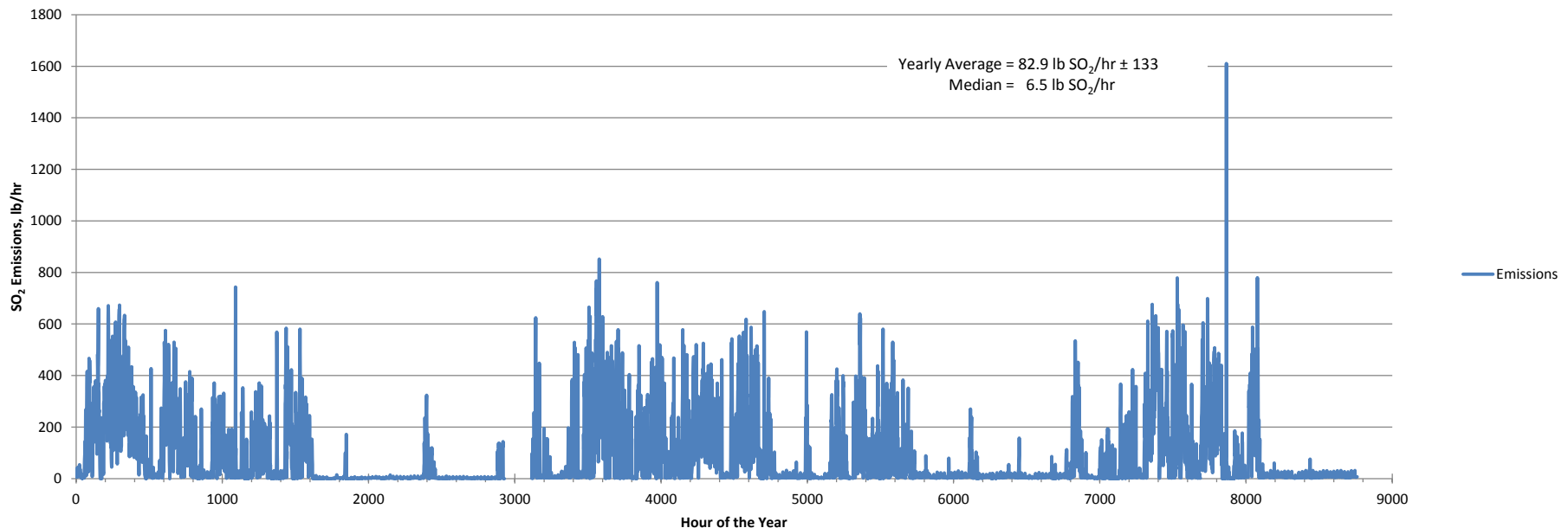
Are permit limits appropriate  
representation of source emissions?

**Source #1 lime kiln. Average hourly SO<sub>2</sub> emissions 0.035 lb/hr. Permit limit 153 lb/hr.**

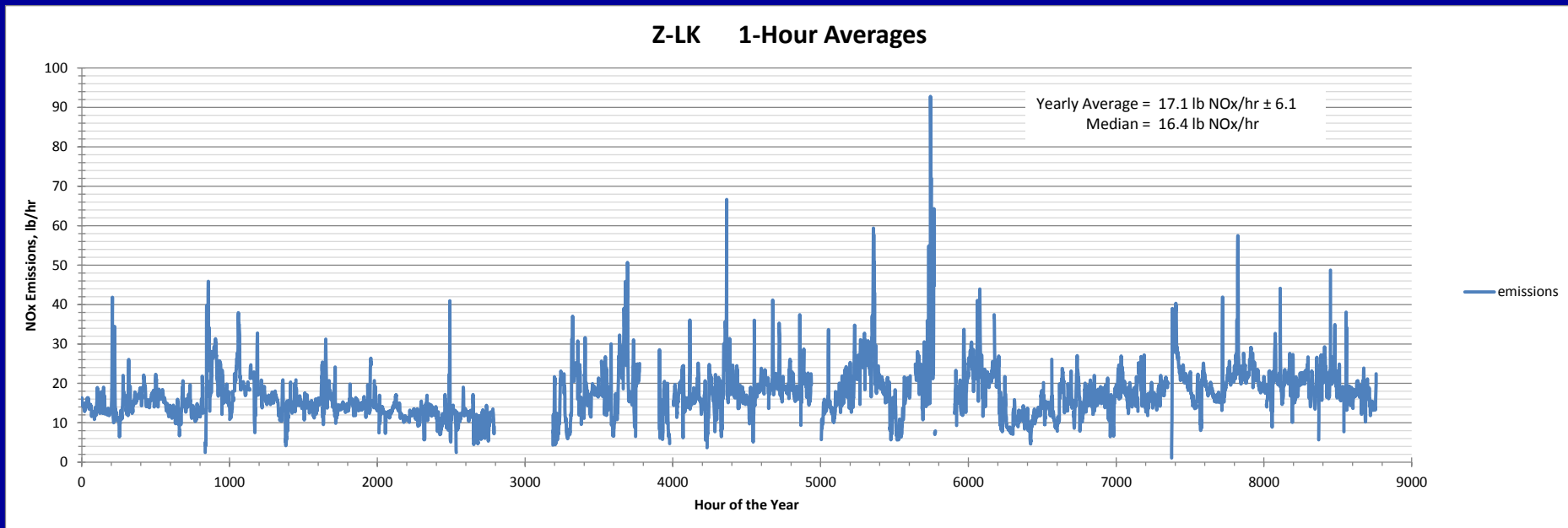


# Source # 2 recovery furnace. Average hourly SO<sub>2</sub> emissions 82.9 lb/hr. Permit limit 806.6 lb/hr.

A-RB1 & A-RB2 Combined Stack 1-Hour Averages



# Source # 3 lime kiln. Average hourly NO<sub>x</sub> emissions 17.1 lb/hr. Permit limit 64 lb/hr.



## Question No. 2

Do AP-42 emission factors/methods  
represent actual emissions?



# Storage Pile PM Emissions

- Emissions estimated by empirical methods
  - Based on test data for coal, sand or gravel
  - Estimates yield Total Suspended Particulate (TSP) emissions

$$EF_{PM10} = k_{PM10} EF_{TSP}$$

$$EF_{PM2.5} = k_{PM2.5} EF_{TSP}$$

- $k_{PM10}$  and  $k_{PM2.5}$  (portions of TSP attributed to size fractions) not available for wood or bark

# Storage Pile PM Emissions

- Applicability to FPI sources not established
  - Higher particle density
  - Moisture range: ~0.5-5.0% & Silt range: 1-20%
  - No threshold friction velocity for wood or bark PM
  - AP-42 estimates for PM fractions

$$k_{PM10} = 0.35$$

$$k_{PM2.5} = 0.053$$

# Storage Pile PM Emissions

## NCASI Work

- Preliminary work completed to characterize silt fractions for chip and bark and  $k_{PM10}$  and  $k_{PM2.5}$

	5 Mill Test	AP-42
<b>Chips</b>	$s = 0.00014\%$ $k_{PM10} = 0.0030$ $k_{PM2.5} = 0.0005$	$s = \text{None for wood or bark}$ $k_{PM10} = 0.35$ $k_{PM2.5} = 0.053$
<b>Bark</b>	$s = 0.0013\%$ $k_{PM10} = 0.0015$ $k_{PM2.5} = 0.0002$	

# Summary of Preliminary Results

- Use of AP-42 values would significantly overestimate emissions from these sources
- None of the PM<sub>2.5</sub> (from SEM analysis) attributed to woody or fibrous material

## Question No. 3

Do EPA test methods always correctly measure the pollutants of interest?

# Current EPA Methods for Measuring PM<sub>2.5</sub>

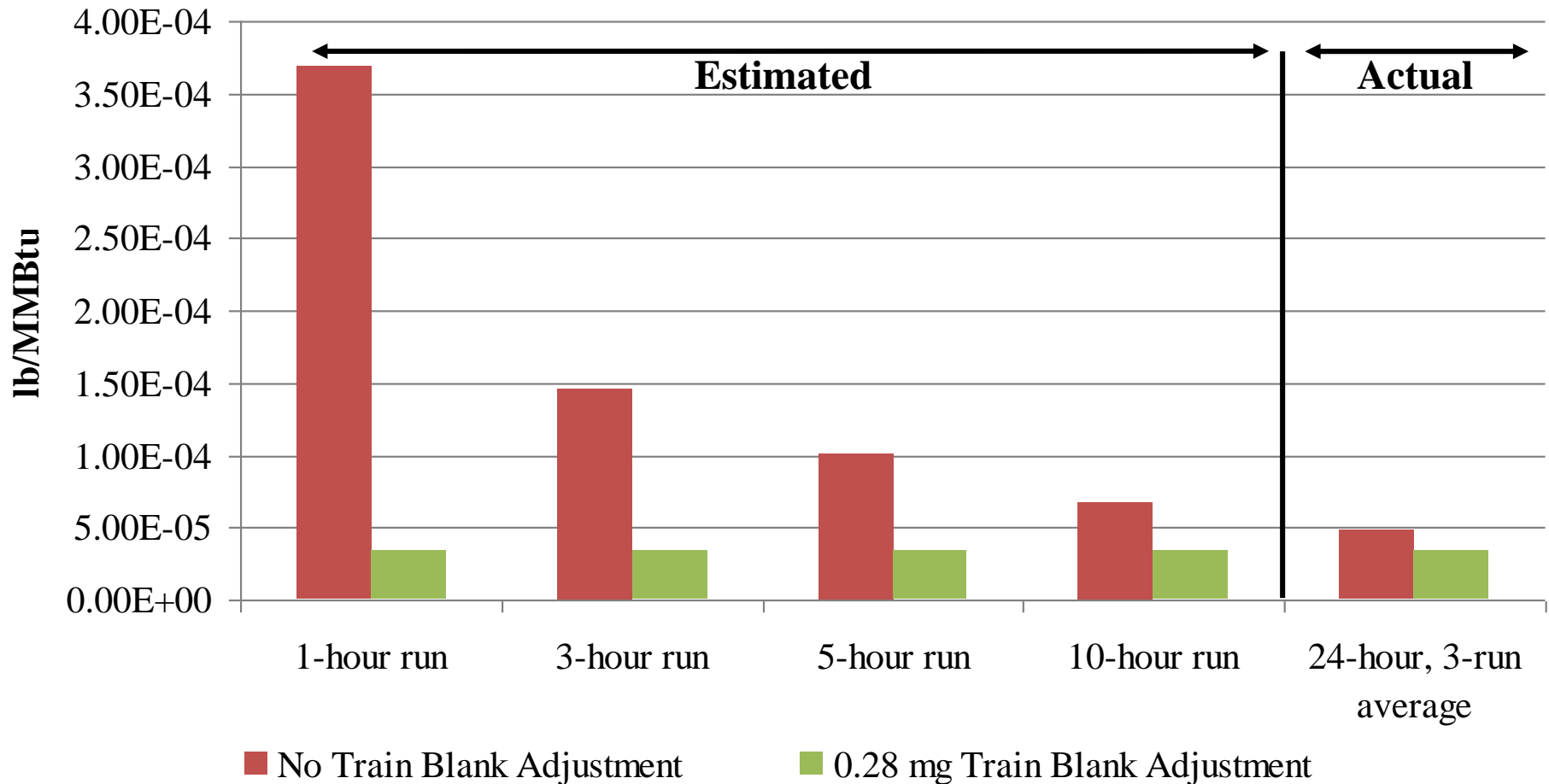
PM <sub>2.5</sub> Component	Test Method
Filterable PM <sub>2.5</sub>	Method 201A
Condensible PM	Method 202

# Filterable PM<sub>2.5</sub> Emissions from Natural Gas Combustion

Test Duration: 24 hours

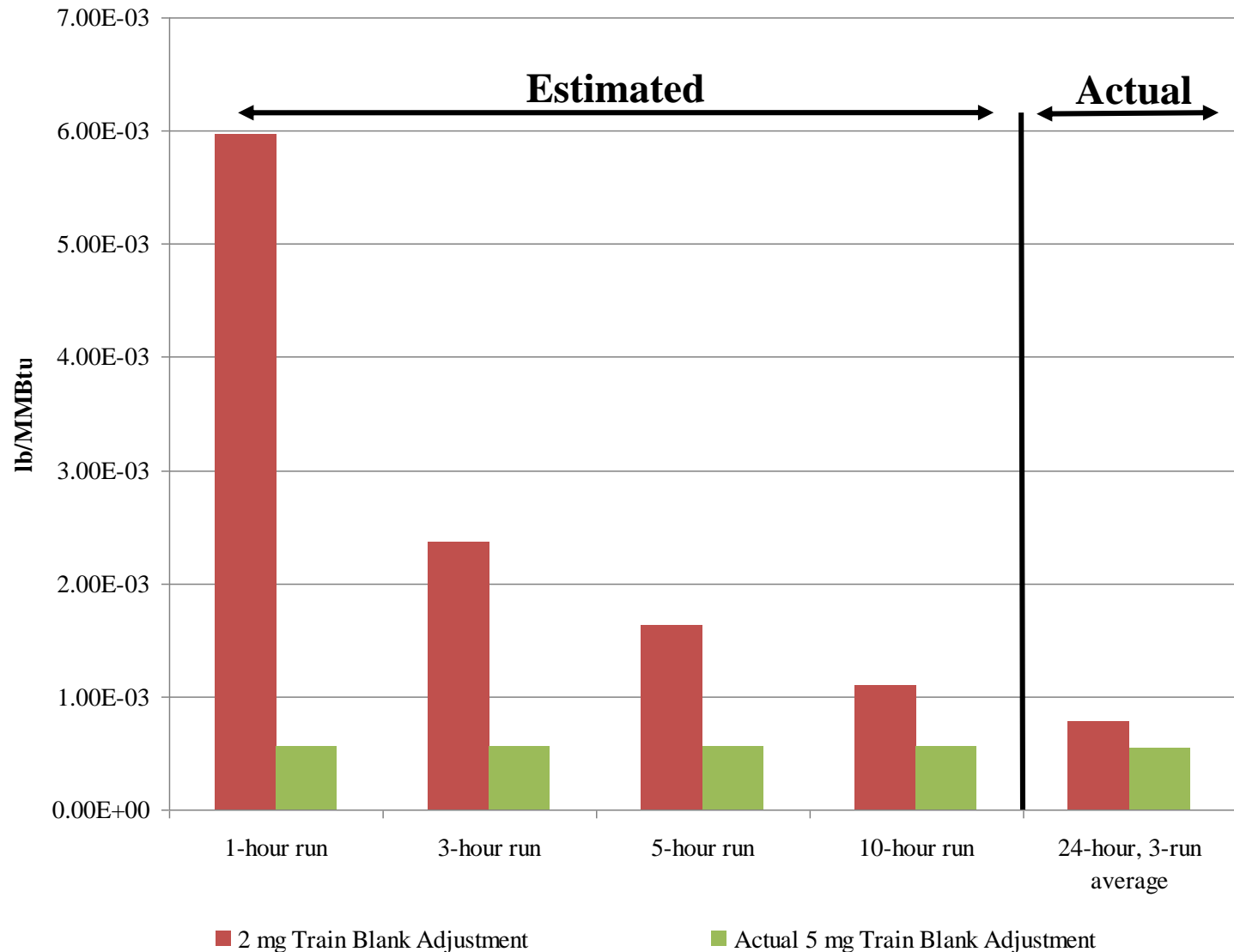
Run No.	PM <sub>2.5</sub> Mass, mg	NCASI Train Blank, mg
1	1.26	
2	0.85	0.28
3	0.75	
Average	0.95	0.28
True PM Mass, mg = 0.67 mg		

# Impact of Sampling Time and Train Blank on Filterable PM<sub>2.5</sub> Emissions from Natural Gas Combustion

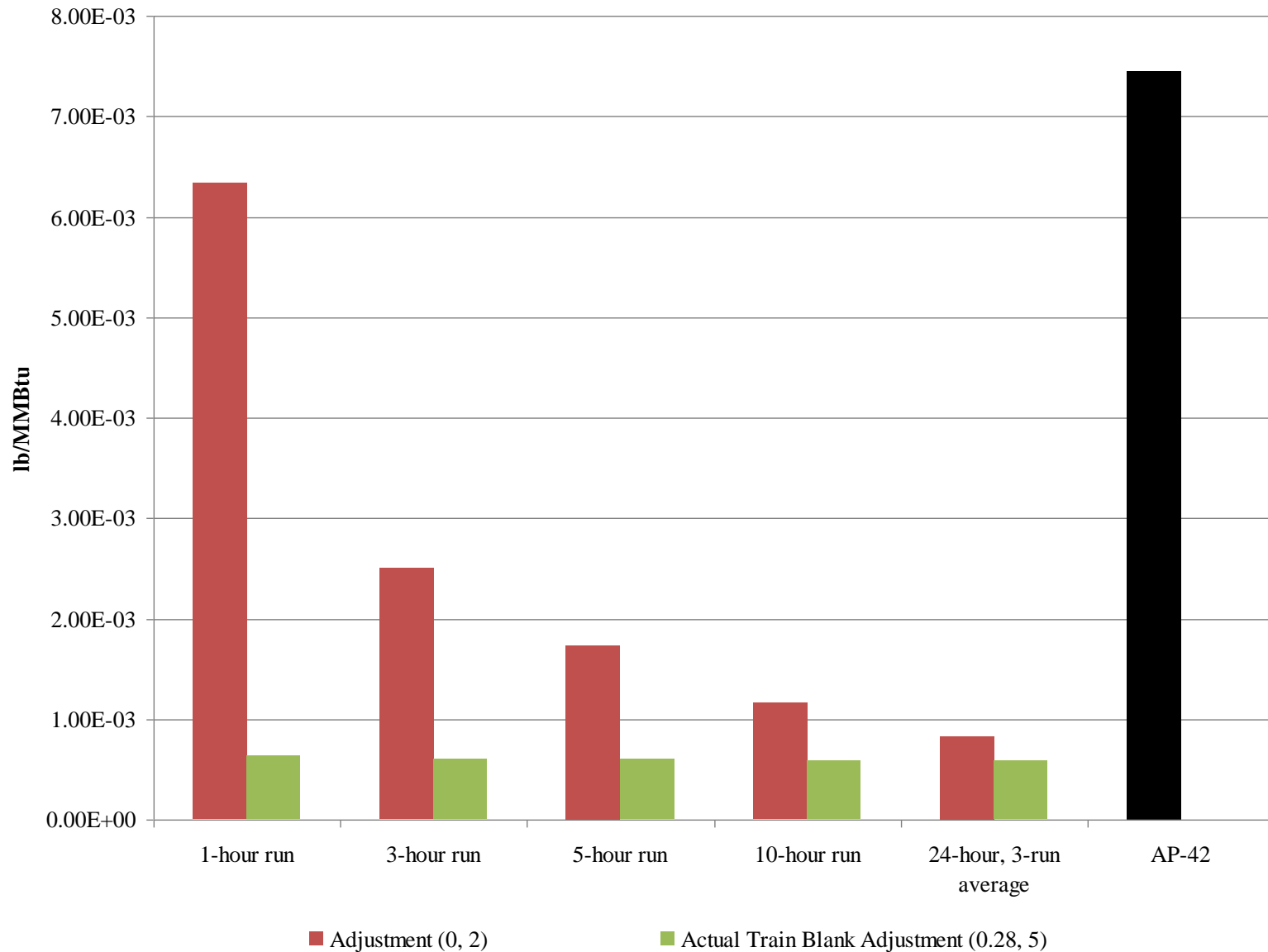




## Impact of Sampling Time and Train Blank on CPM Emissions from Natural Gas Combustion



## Impact of Sampling Time and Train Blank on PM<sub>2.5</sub> Emissions from Natural Gas Combustion

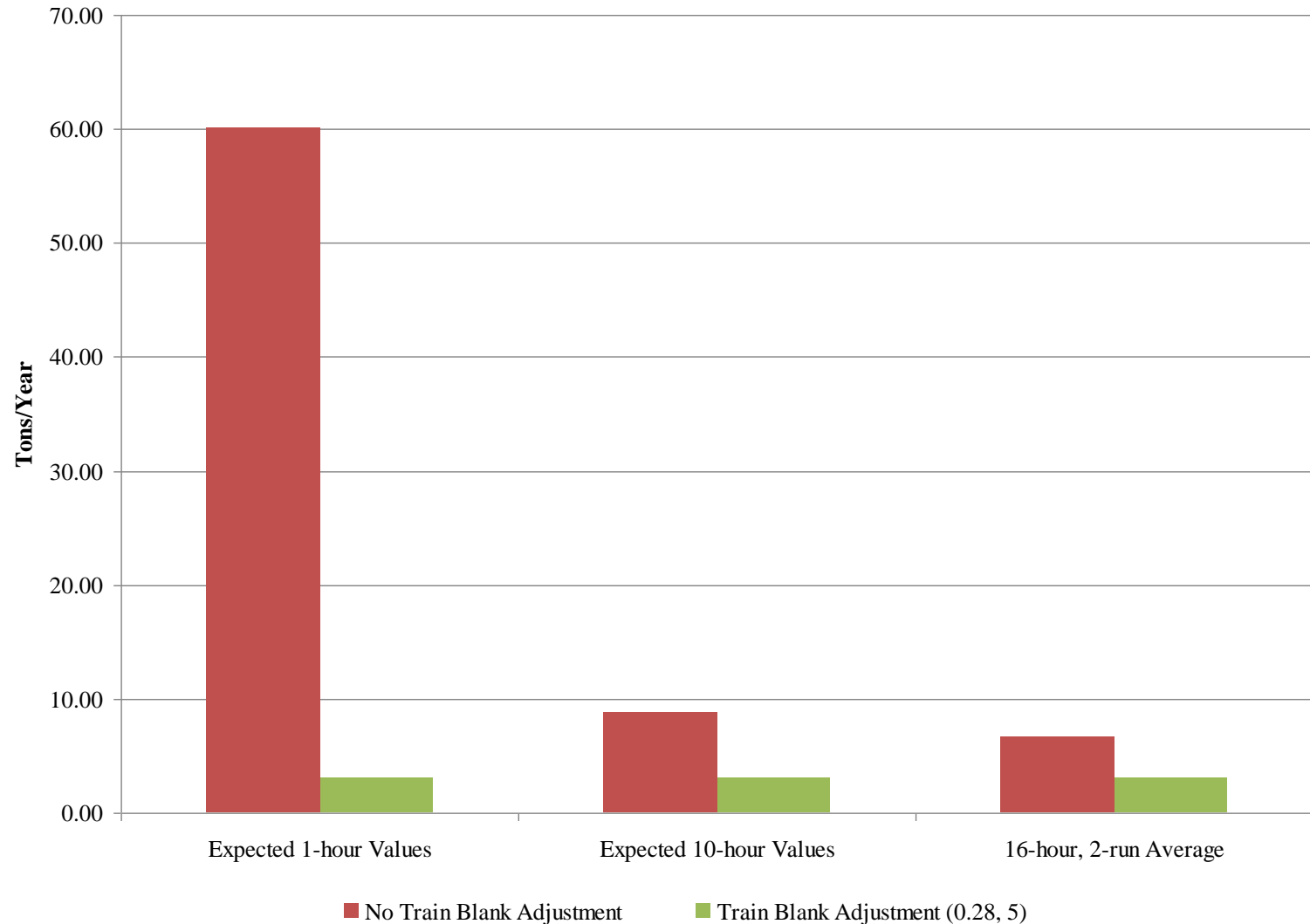


# Sulfate Content of CPM in Gas-Fired Boilers

Run No.	CPM Mass, mg	SO <sub>4</sub> <sup>=</sup> Content, mg
1	16.20	8.06
2	12.91	7.72
3	23.94	11.51
<b>Average</b>	<b>17.68</b>	<b>9.10</b>

$$\begin{aligned}\text{Blank corrected CPM} &= 17.68 - 5.39 \\ &= 12.3 \text{ mg}\end{aligned}$$

## Impact of Sampling Time and Train Blank on PM<sub>2.5</sub> Emissions from a Linerboard Paper Machine



# Components of Kraft Recovery

## Furnace PM and CPM

Analyte	Mass, mg	
	PM	CPM
Carbonate	0.89	22.98
Chloride	13.50	35.68
Nitrate	0.03	0.09
Sulfate	24.07	16.68
Ammonium	0.21	20.25
Potassium	0.40	0.08
Sodium	17.82	0.57
<b>Total Mass by IC (mg)</b>	<b>57.26</b>	<b>96.53</b>

# Impacts of Stack Gas $\text{SO}_2$ , $\text{NH}_3$ and $\text{HCl}$ on Reported CPM Levels

- Results suggest that  $\text{CO}_2$ ,  $\text{SO}_2$ ,  $\text{NH}_3$  and  $\text{HCl}$  are captured in the CPM train
- Questions being investigated:
  - How much  $\text{SO}_2$ ,  $\text{NH}_3$  and  $\text{HCl}$  are captured in the CPM train?

# **Overall Impact of PM<sub>2.5</sub>**

## **Measurement Method Issues**

- Potential for significant overstatement of emissions due to condensation/capture of gases which do not contribute to atmospheric PM.
- Higher emission rate estimates translate directly into higher modeled emission impacts

# Summary

- Pay attention to your inputs
- Otherwise, it is “garbage in, garbage out”



# Questions?